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**Fixing to timber, steel, plasterboard, masonry walls, ceilings
and over other existing linings**

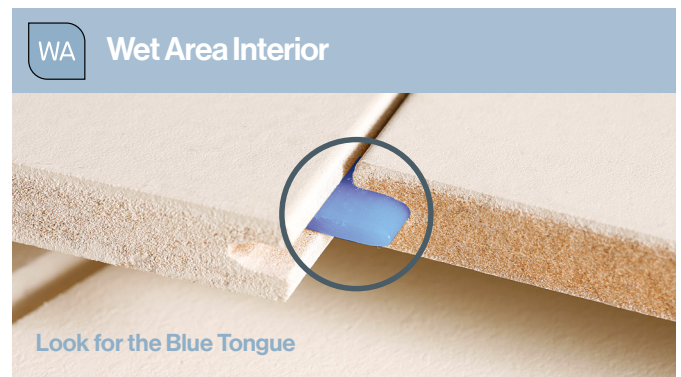
product type & application



Designed for interior walls and ceilings in a range of decorative profiles.

Suitable for:

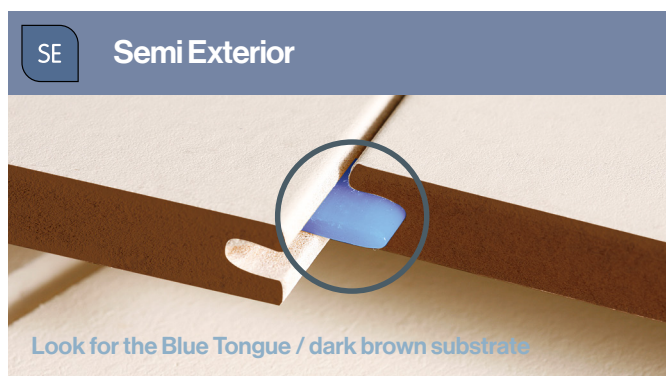
- A replacement for traditional plasterboard or to cover existing wall finishes.
- Residential applications: Dining, kitchen, lounge, family, bedroom, study, media, games.
- Commercial applications: Foyers, classrooms, offices, rental properties, retail, restaurants, apartments, hotels, aged care facilities.



A ultra-high moisture resistant board that is offered in a range of decorative profiles. Allows seamless flow from living rooms to internal wet areas.

Suitable for:

- Use in internal areas subject to high moisture and humidity for walls & ceiling linings.
- Residential applications: Bathroom, laundry, kitchen, basement, garage, storeroom.
- Commercial applications: Offices, rental properties, restaurants, apartments, hotels, hospitals, aged care.



The perfect product for outdoor-undercover use. This pressed hardwood lining comes pre-primed and ready to paint.

Suitable for:

- Use in semi exterior undercover areas for walls & ceiling linings.
- Residential applications: Alfresco, patio, outdoor rooms, bbq areas.
- Commercial applications: Toilet blocks, outdoor kitchens, laundries, garages, storage units.

Fixing to timber, steel, plasterboard, masonry walls, ceilings and over other existing linings

Considerations

- Before installation the building must be watertight with windows / doors / exterior cladding installed, the panel is hygroscopic meaning it will expand and contract when humidity and temperature change, exposed openings during high humidity outside conditions will enable moisture into the building which can impact the panel in terms of expansion
- All walls and ceilings should be straight and true for best results.
- Sheets joined on wall studs will give the best results.
- Wall stud spacing of 600mm centres maximum (DADO wall panels 450mm centres maximum)
- Ceiling truss should have a spacing of 700mm centres max. with battens attached at max. 450mm spacings.
- Panels can be joined off the studs, but these joins must be supported by additional noggins at 700mm maximum spacings.
- Wall panels should NOT be to butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11.**
- The product should be allowed to acclimatise in the room for 48 hours prior to installation, with evenly aligned bearers to prevent sag under- pack and enable air to circulate freely, please note if product is being installed in a high humidity area ie close to the beach or large body of water the panel should be acclimatized for longer ie 2 weeks
- Never store material outdoors or in an open area (veranda), or areas with newly poured concrete or in rooms that have been recently plastered.
- Do NOT plastic wrap the panel as this can cause it to sweat
- All wood products are hygroscopic, which means they have the ability to absorb and release moisture, causing expansion and contraction. Therefore, it's crucial to ensure that the framing, wall and ceiling cavities, and the existing wall linings where panels are being installed have the appropriate moisture content.
- You can not tile directly over easycraft panels or install easycraft over the top of tiles
- The panel should NOT be used as a splash back or behind a cook top in a kitchen

Tools Required

- P1 or P2 Dust Mask & Safety Glasses
- Hammer / Nail Gun or Screw Gun
- Planer
- Pencil
- String line
- Caulking Cartridge Gun or Spatula
- Hand saw / Power saw
- Spirit Level
- Tape measure
- Spacers

Fixings

- **The supplier of the fixings should confirm their suitability for installation before use.**
- **When fixing into steel, screws should be used.**
- Fixings should be long enough to **penetrate at least 25 - 30mm** into the timber frame.
- Fixings should be spaced 200 - 300mm across top, bottom plates, noggins, battens, furring channels and down studs with a min. 10mm distance to the edges of the panel.
- Fixings should be anti-rust for internal wet and semi exterior areas
- When using a nail gun adjust gun pressure so head of nail goes just under the surface, too high a pressure can cause "blow out" of the substrate around the nail head which shows up as a lump when painting.
- **Nails**
 - Hammer - 2mm bullet head
 - Nail gun - 14g brad
 - Walls - 14g brad
 - Ceilings / semi exterior - 16g finishing.
- **Screws**
 - Into timber - 8g
 - Into steel - 8g needle point self head imbedding CSK / PH2

Adhesives, Sealants and Gap Fillers

- **The supplier of adhesives, sealants, and gap fillers should confirm their suitability for installation before use via their technical data sheet**
- **Use a flexible sealant or gap filler** that can be painted and has a 25% expansion capacity for sealing joints and filling gaps between sheets, corners, and for adhering to trims like mouldings, cornices, skirtings, architraves, and dado rails.
- **Apply generous amounts of construction adhesive** with a 25% expansion capability to attach the panel to studs, noggins, top and bottom plates placed approximately 300mm apart. When adhering to plasterboard or other wall linings, create a bead around the perimeter and a zigzag pattern down the wall.
- Use a timber based gap filler to fill nail or screw head holes
- When installing onto battens or furring channels it is recommended to use a continuous bead in a zig zag pattern.

Expansion Gap Allowances

For walls allow:

- 5 mm at wall to ceiling interface and 10mm at wall to floor interface.
- 1mm between tongue and grooved joints on each sheet, **DO NOT** hard knock panels together.
- 3mm in the corners and wall intersections.
- 5mm at bottom of panel if placed on top of a skirting.
- 5mm between end of each sheet if sheets are installed end to end with both ends supported by the stud, noggin, batten or furring channel.

Refer to Figure 11

For ceilings allow:

- 5mm around perimeter of ceiling.
- 1mm between tongue and grooved joints, **DO NOT** hard knock panels together.
- 5mm between end of each sheet if sheets are installed end to end with both ends supported by the truss, batten, or furring channel.

Refer to Figure 11

Moisture content of wall, ceiling and existing wall linings onto which a panel is being installed

- All wood products are hygroscopic, which means they have the ability to absorb and release moisture, causing expansion and contraction. Therefore, it's crucial to ensure that the framing, wall and ceiling cavities, and the existing wall linings where easycraft wall linings are being installed have the appropriate moisture content.
- Excessive moisture can lead to the development of mould. Employing moisture vapor barrier linings and implementing proper ventilation are commonly employed construction methods to minimise the ingress of moisture into wall or ceiling cavities..
- As ceilings, masonry and external facing walls pose a risk of higher moisture, it is advisable to seal the rear, edges, and service penetrations of the panels being installed on these surfaces and an appropriate moisture vapor barrier is installed.
- **As a guide, safe moisture levels are**
 - Wall cavity relative humidity = 50%
 - Ceiling roof cavity relative humidity = 50%
 - Plasterboard = < 1%
 - Other timber wall lining = <14%

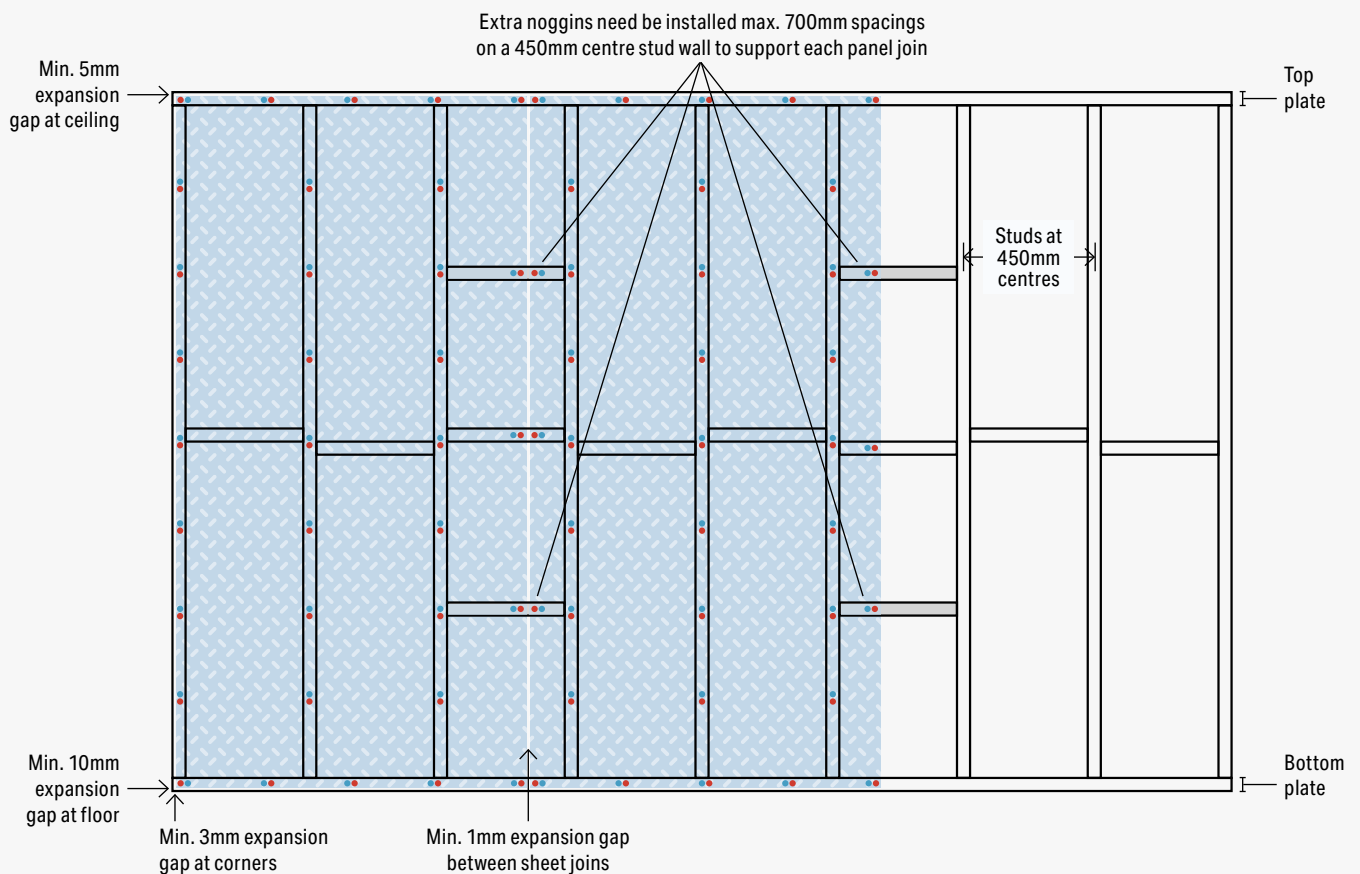
Installation

Timber and Steel 450mm and 600mm Stud Frame Wall Installation **Figure 1 and Figure 2**

- Follow fixing, adhesive, sealant, and expansion gap requirements.
- Check frames are straight and true.
- Check studs are max. 600mm apart.
- If studs are less than 600mm apart then extra noggins need to be installed to support the join, max. 700mm distance between the noggins.
- Decide how you wish to finish off internal and external corners before you install the first sheet.
- Wall panels should NOT be to butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11**
- Start at one end or corner of the wall.
- Apply adhesive to the frame behind the first panel to be installed.
- Using appropriate spacers depending on if you are installing to the floor or on top of a skirting rest the bottom edge on the spacers, then press the panel against the wall.
- Check the first panel is straight and level, then fix it into place with nails or screws.
- Remove the spacers and set in place for the second panel to be installed.
- Repeat the above process for the remaining panels.
- Measure and cut the last panel to fit as required.
- Skirting, architraves, mouldings and cornice material can then be fitted.
- Seal / gap joins / full fixing head holes.

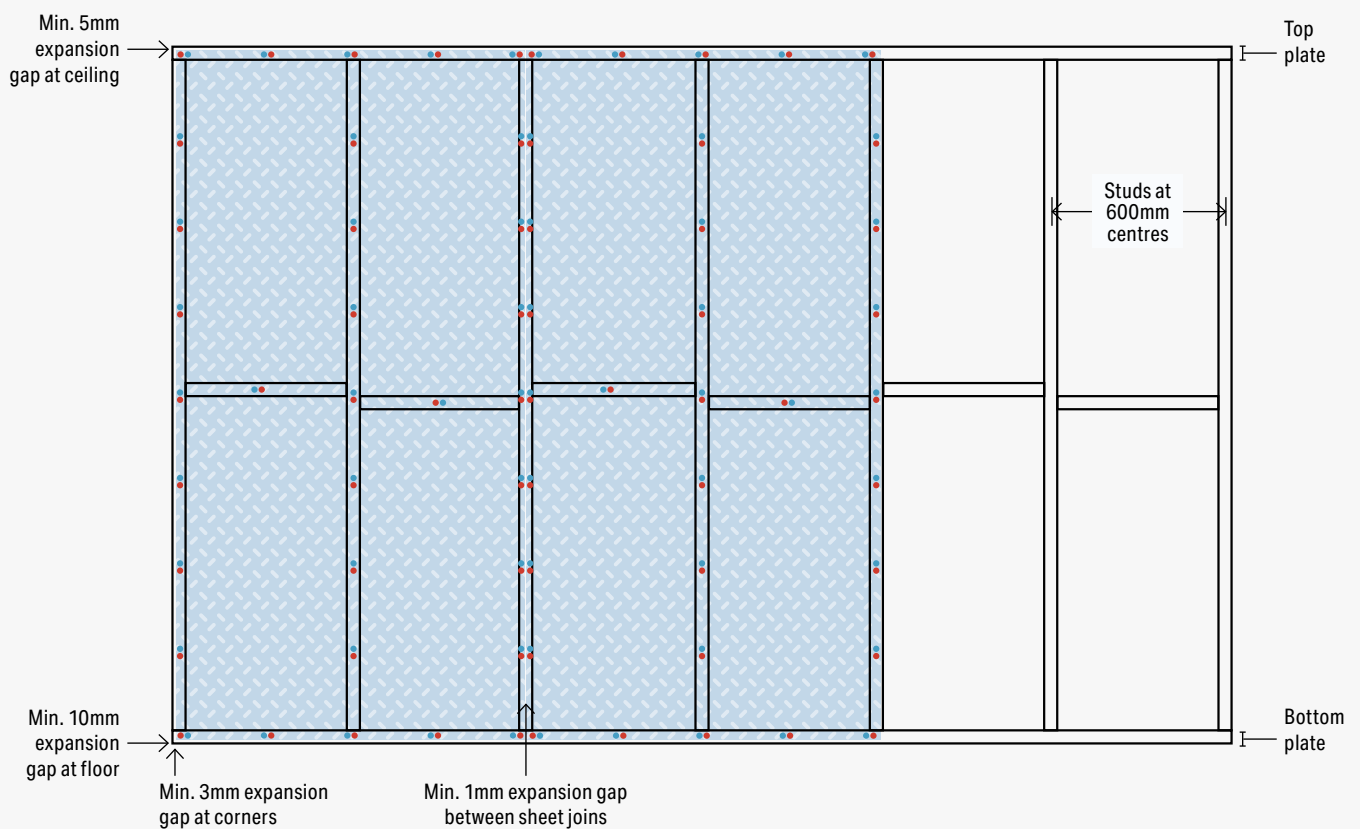
Timber and Steel 450mm Stud Frame Wall Installation

Figure 1



Timber and Steel 600mm Stud Frame Wall Installation

Figure 2

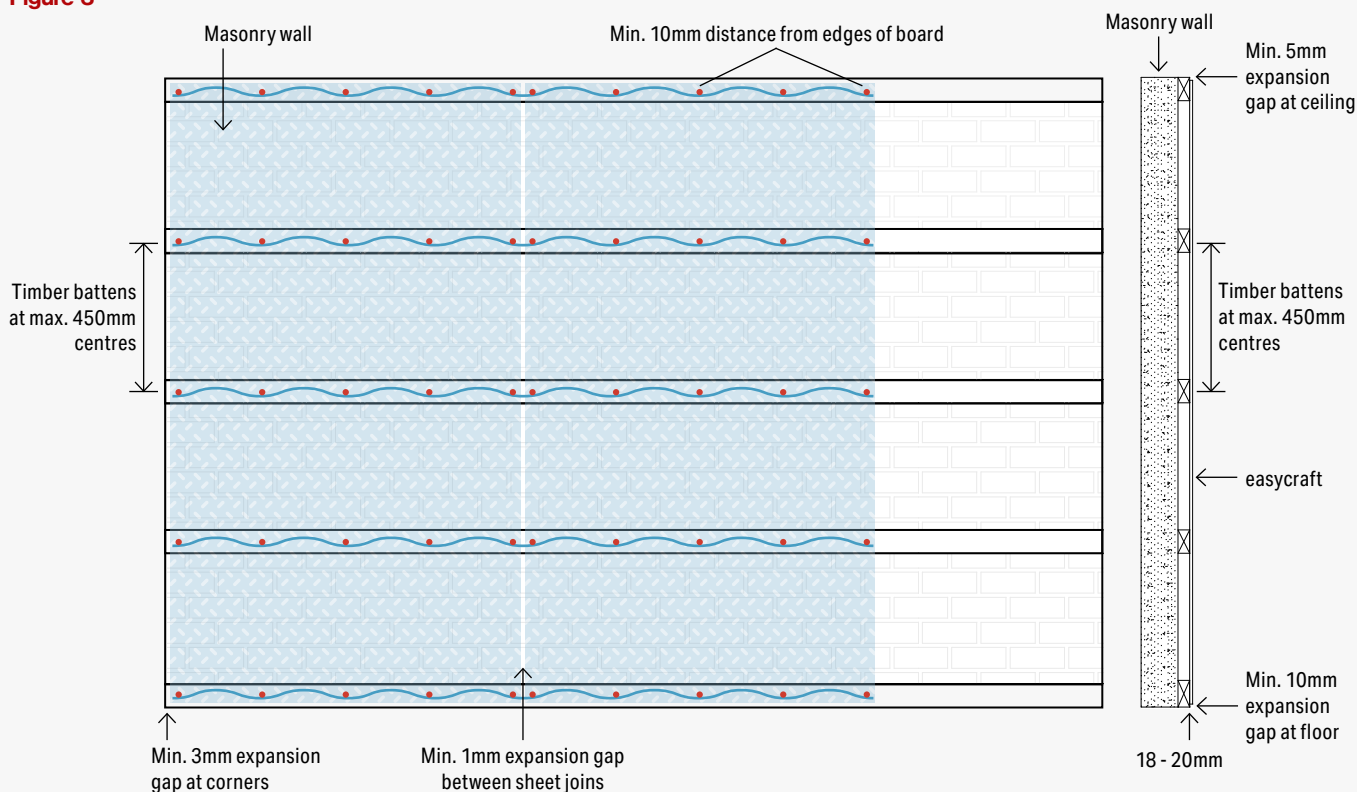


Installation onto Masonry Walls **Figure 3**

- Follow fixing, adhesive, sealant, and expansion gap requirements.
- Fix and level 18 - 22mm horizontal furring channels or battens to the masonry wall at max. 450mm centres, this promotes airflow behind the panel to reduce moisture uptake as well as enables the wall to be levelled if needed.
- Wall panels should NOT be butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11**
- Other installation principles are the same as fixing onto timber and steel frames.

Installation onto Masonry Walls

Figure 3

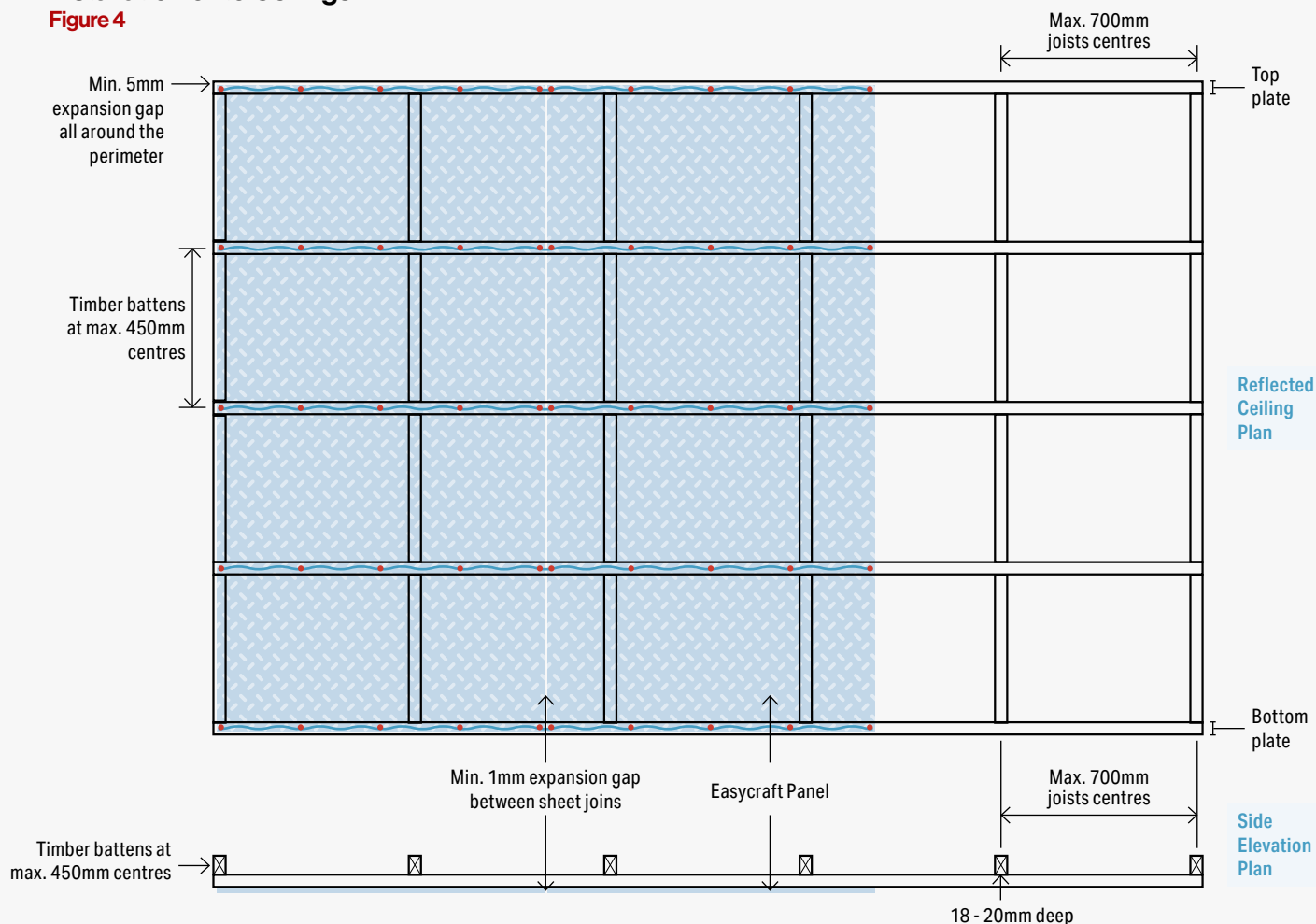


Installation onto Ceilings **Figure 4**

- Follow fixing, adhesive, sealant, and expansion gap requirements.
- If possible purchase a panel longer than the length of the ceiling to avoid joins on the ends of the sheets.
- Install the panels across the trusses, battens, or furring channels rather than down to minimise the potential for the panel to sag.
- Ceiling trusses should be max. 700mm centres.
- Battens or furring channels should be run across the trusses at a max. 450mm spacing.
- If ceiling trusses are max. 450mm apart then the panel can be installed directly across them.
- Panels should not be installed in a brick shaped pattern. The ends of sheets should be installed in a line so a decorative batten or similar can be installed over the expansion gap to hide the join.
- If installing panels end to end, the non tongue and grooved ends of sheets should finish on a batten with a 5mm expansion gap put in place before next sheet is started. Different finishing options are available to hide this join.

Installation onto Ceilings

Figure 4

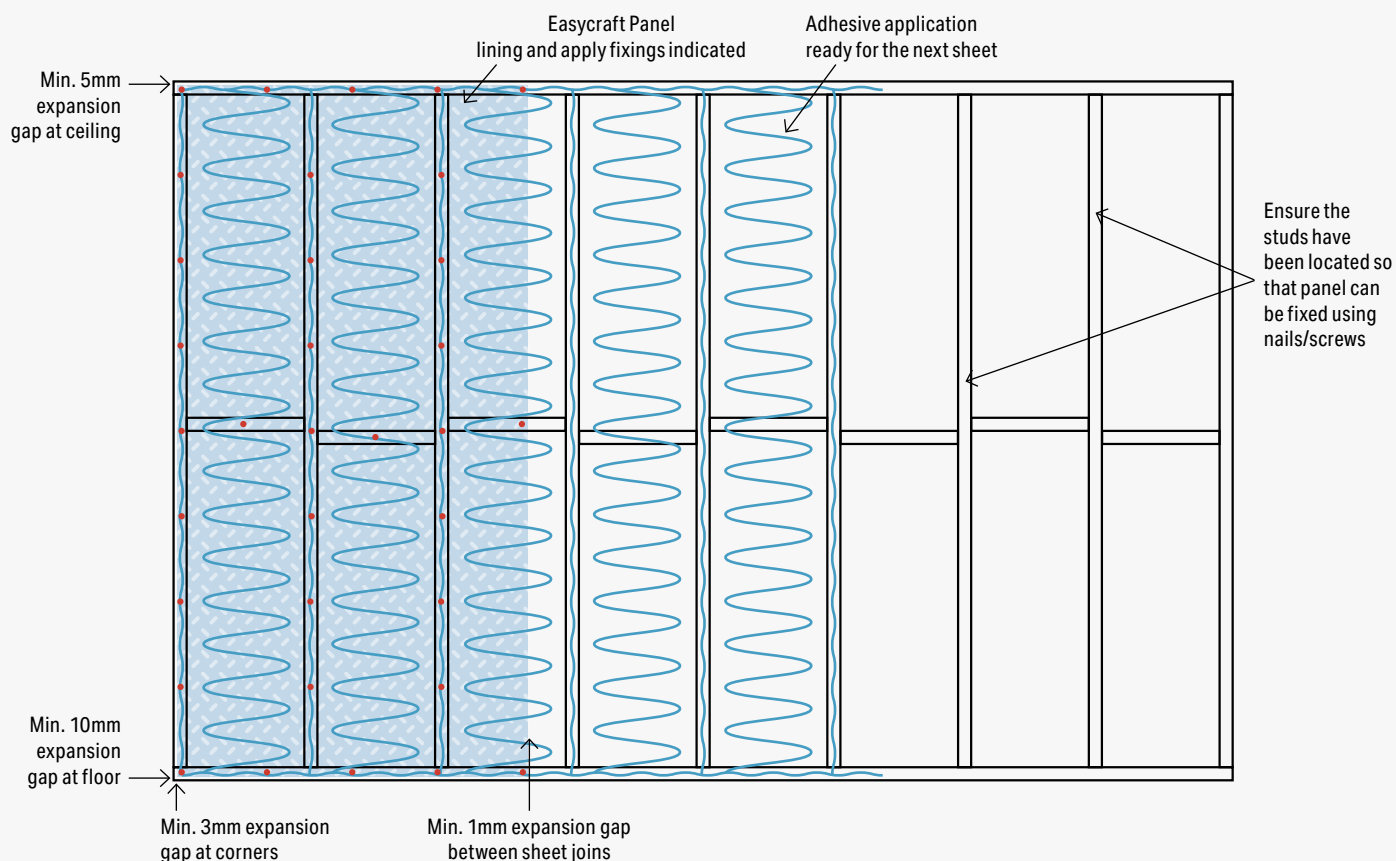


Installation over the top of Plasterboard and other existing Wall Linings **Figure 5**

- Follow fixing, adhesive, sealant, and expansion gap requirements.
- Check that the wall lining you are attaching to is fixed correctly to the wall frames, if not, corrective measures should be implemented.
- Ensure the surface is in good condition; a gentle sanding may be necessary to eliminate any loose material and facilitate adhesive adherence. If the surface is damaged, consider taking corrective measures before proceeding further.
- Check the flatness of the wall, if the wall is not flat you may have to consider installing battens / furring channels the same as onto masonry walls so that you can correct this.
- Wall panels should NOT be butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11**
- Use a stud finder to locate position of studs, noggin, battens, or furring channels to fix into.
- Other installation principles are the same as fixing on to timber or steel framed walls.

Installation over the top of Plasterboard and other Existing Wall Linings

Figure 5

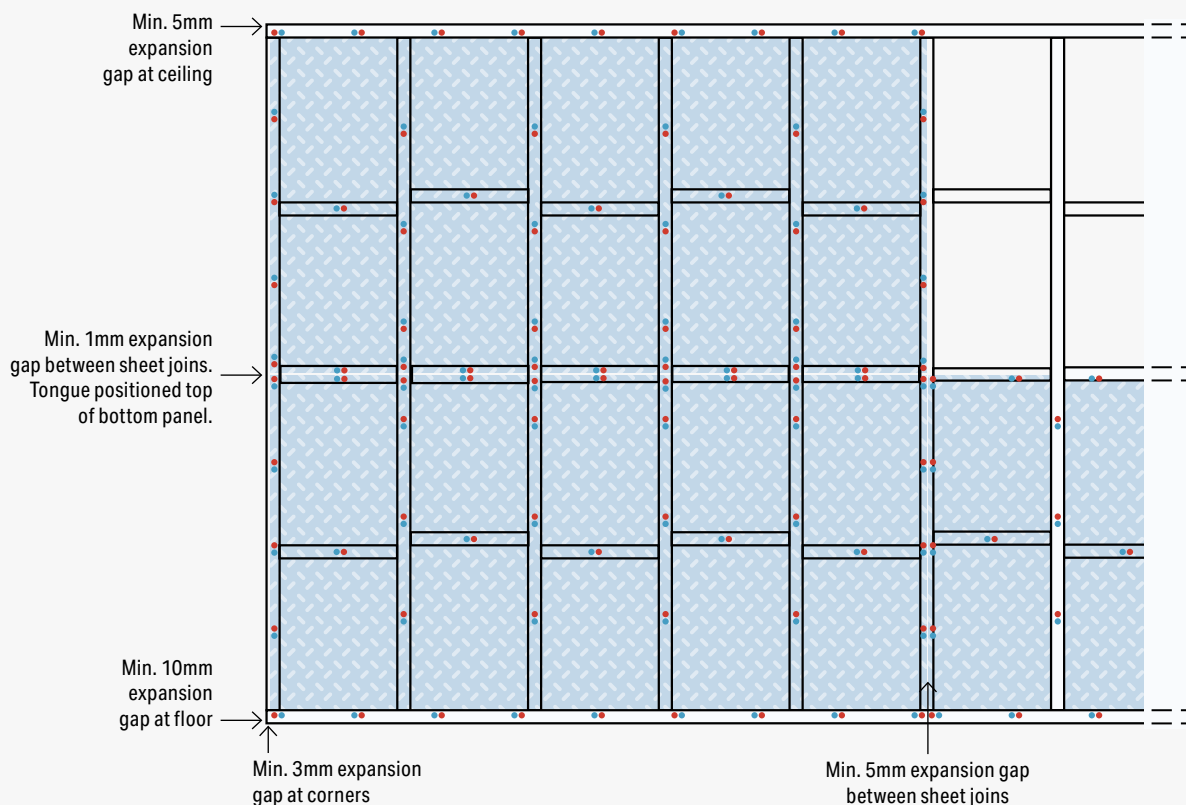


Installation of Panels Horizontally **Figure 6**

- Note the fixing, adhesive, sealant, and expansion gap requirements.
- The tongue of the panel should be positioned facing upwards. It does not require an extra row of noggins as the tongue will act as a support for the join.
- Wall panels should NOT be butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11**
- The ends of the sheets should be supported by studs, battens, furring channels or adhesives if being installed on an existing wall..
- Other installation principles are the same as fixing on to timber or steel framed walls.

Installation of Panels Horizontally

Figure 6



Installation of Partial Height Panels **Figure 7**

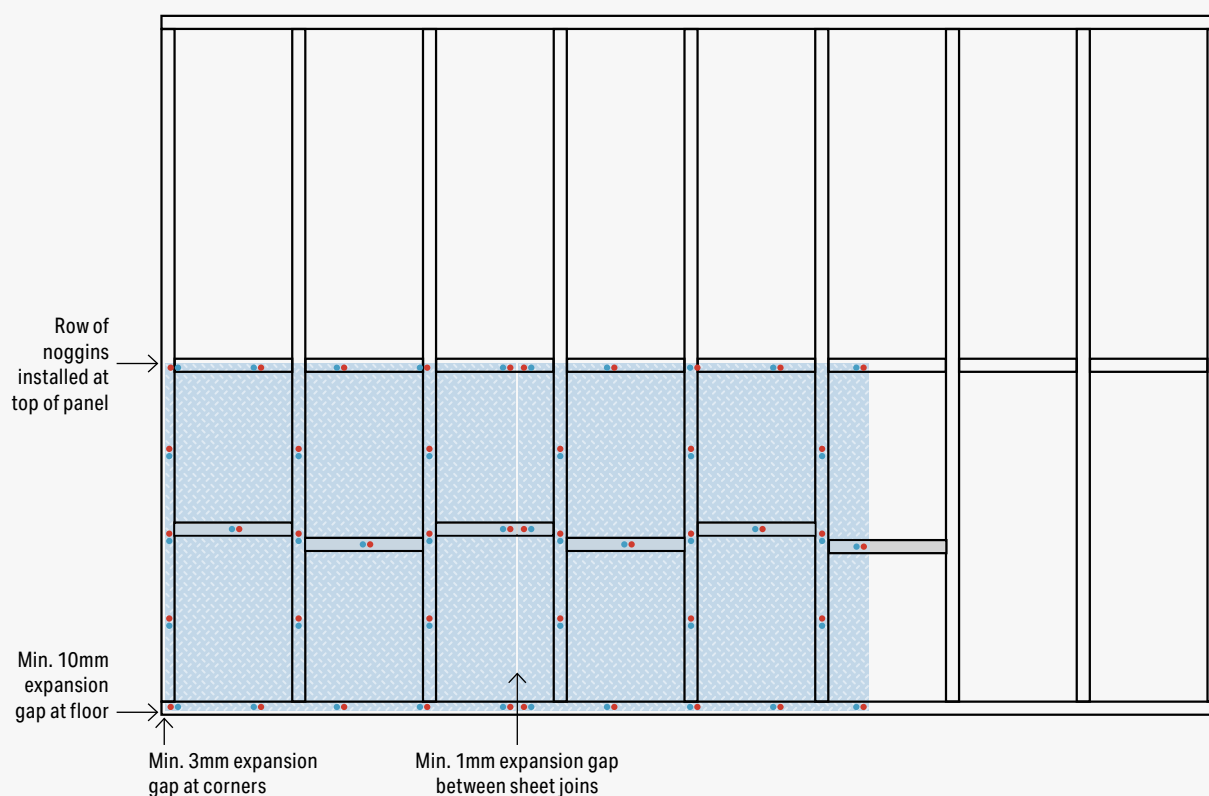
- Note the fixing, adhesive, sealant, and expansion gap requirements.
- A row of noggins should be placed at the top of the panel to support the non tongue and groove end of the panel.
- A row of noggins should be placed approx. half way between the top of the panel and the bottom.

Installing easyASCOT Dado Wall Panels **Figure 8**

- Studs must be spaced at 450mm centres or less.
- A row of noggins should be placed at the top of the panel to support the non tongue and groove end of the panel.
- A row of noggins should be placed approx. half way between the top of the panel and the bottom.
- Measure the length of the wall and divide by the width of the panel to determine how many panels are required, order an extra panel that will be used to complete the installation.
- Work from the centre of the wall out, ensuring you have an equal number of panels on either side of the centre of the wall.
- When you get close to the corner or a doorway, measure the gap from the fixed panel to the corner and cut to size. Prime the reverse side and use the reversed side of to finish the wall.

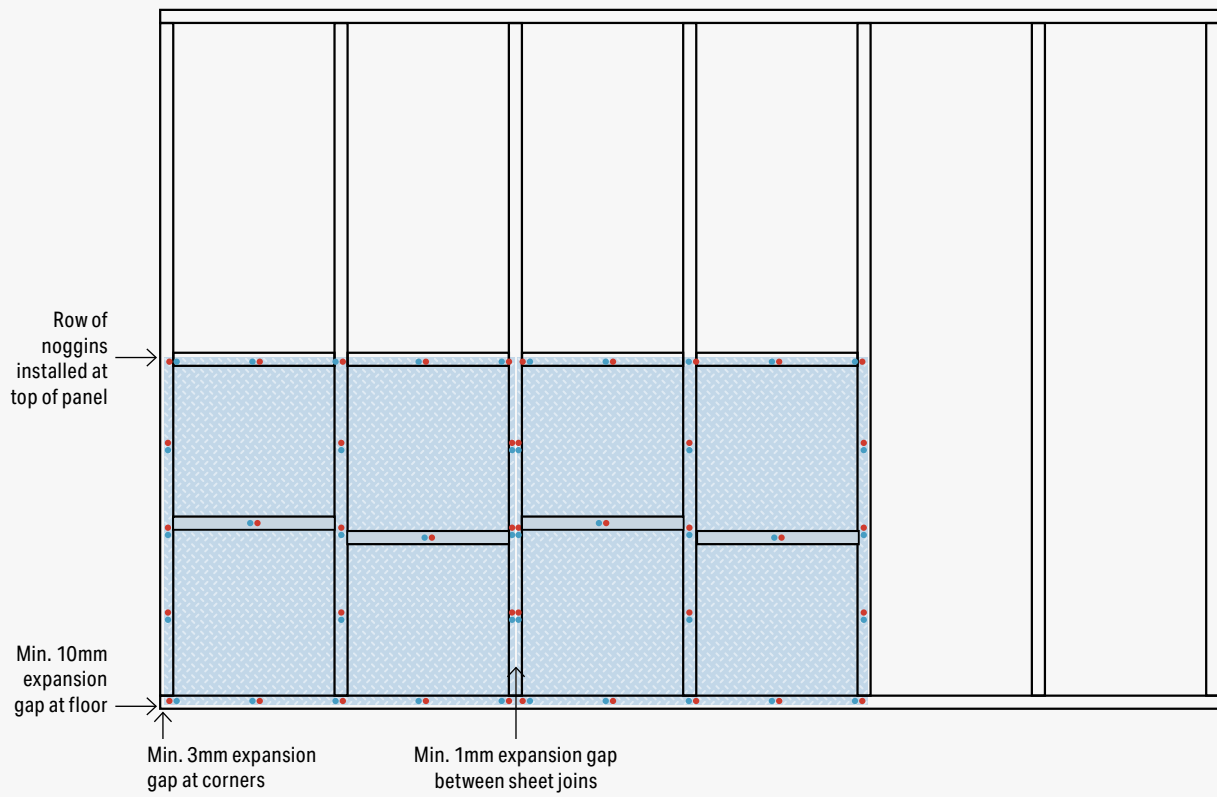
Installation of Partial Height Panels

Figure 7



Installing easyASCOT Dado Wall Panels

Figure 8



- Note the fixing, adhesive, sealant, and expansion gap requirements.
- Other installation principles are the same as fixing onto timber, steel, or masonry walls.

Installation in internal wet / high humidity areas **Figure 9**

- WA - Wet area interior paneling should be used (Blue Tongue)
- Wet area products cannot be installed in direct splash zones AS 3740 - 2021 should be reviewed to ensure compliance.

Bathrooms **Figure 9**

- Vessels such as freestanding baths, sinks, basins must be a min of 75mm away from the wall for Easycraft panels to be installed behind them.
- If the vessel is within 75mm from the wall then Easycraft panels must be installed with a min 150mm clearance from the top of the vessel, this requirement includes fixed baths, underbench sinks.
- Easycraft panels must not be installed within 1500mm from the shower head wall connection. (Note approved variation to this when a fixed shower screen is used as per below comment)
- Panel should be installed on top of a skirting with a min 5mm expansion gap allowance .

Laundry **Figure 9.1**

- Easycraft should be installed a min of 150mm from the top of the sink for the length of bench.
- Panel should be installed on top of a skirting with a min 5mm expansion gap allowance .

Kitchen

- Do NOT use as a splash back or behind a cook top.
- Easycraft should be installed a min of 150mm from the top of the sink for the length of bench.

General

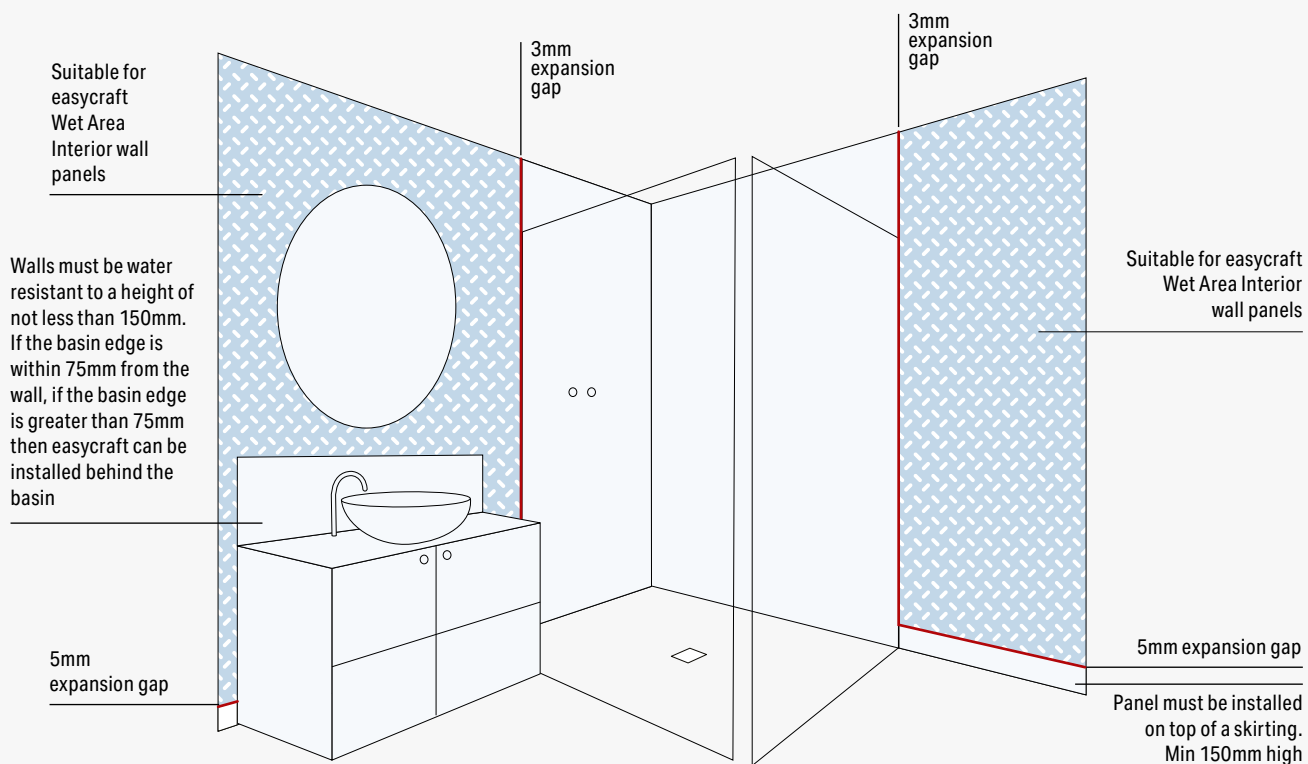
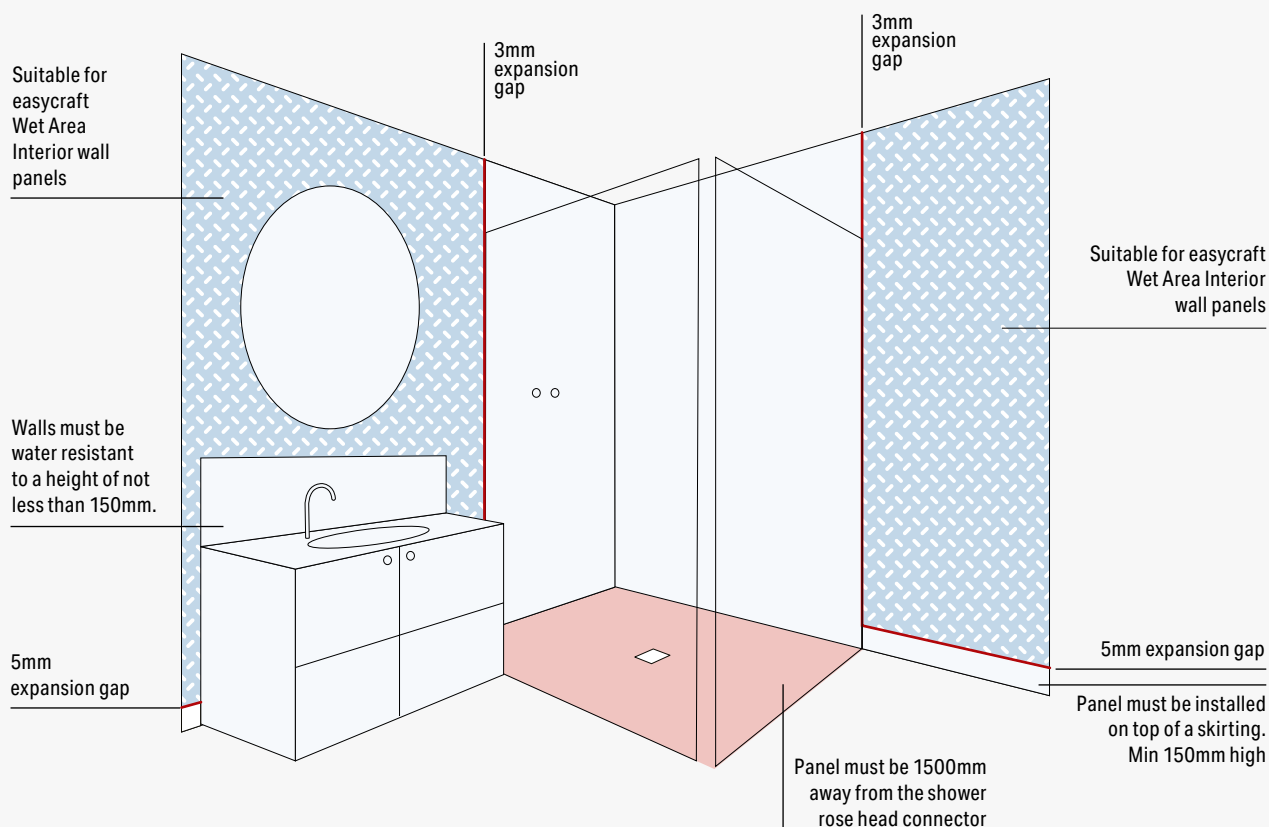
- Back of panel / edges and service penetrations should be sealed.
- Wall panels should NOT be to butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a dressed batten or cornice. **Refer to Figure 11**
- You can not tile directly over easycraft panels or install easycraft over the top of tiles
- Other installation principles are the same as installing onto a timber or steel framed wall or other wall linings.

Installation in Semi exterior areas

- SE – semi exterior paneling should be used (Blue Tongue / chocolate brown substrate)
- Semi exterior is defined as outside and undercover from the elements for walls, ceilings and eaves
- Note the fixing, adhesive, sealant, and expansion gap requirements
- Back of panel / edges and service penetrations should be sealed
- Note panel should be installed on top of a skirting following recommended expansion gap required
- Wall panels should NOT be to butt joined to other panels including ceiling panels. Manufacturing variations can result in the grooves not lining up and expansion can cause the painted join to crack. Adhere to expansion gap guidelines and conceal joints with trim, such as a

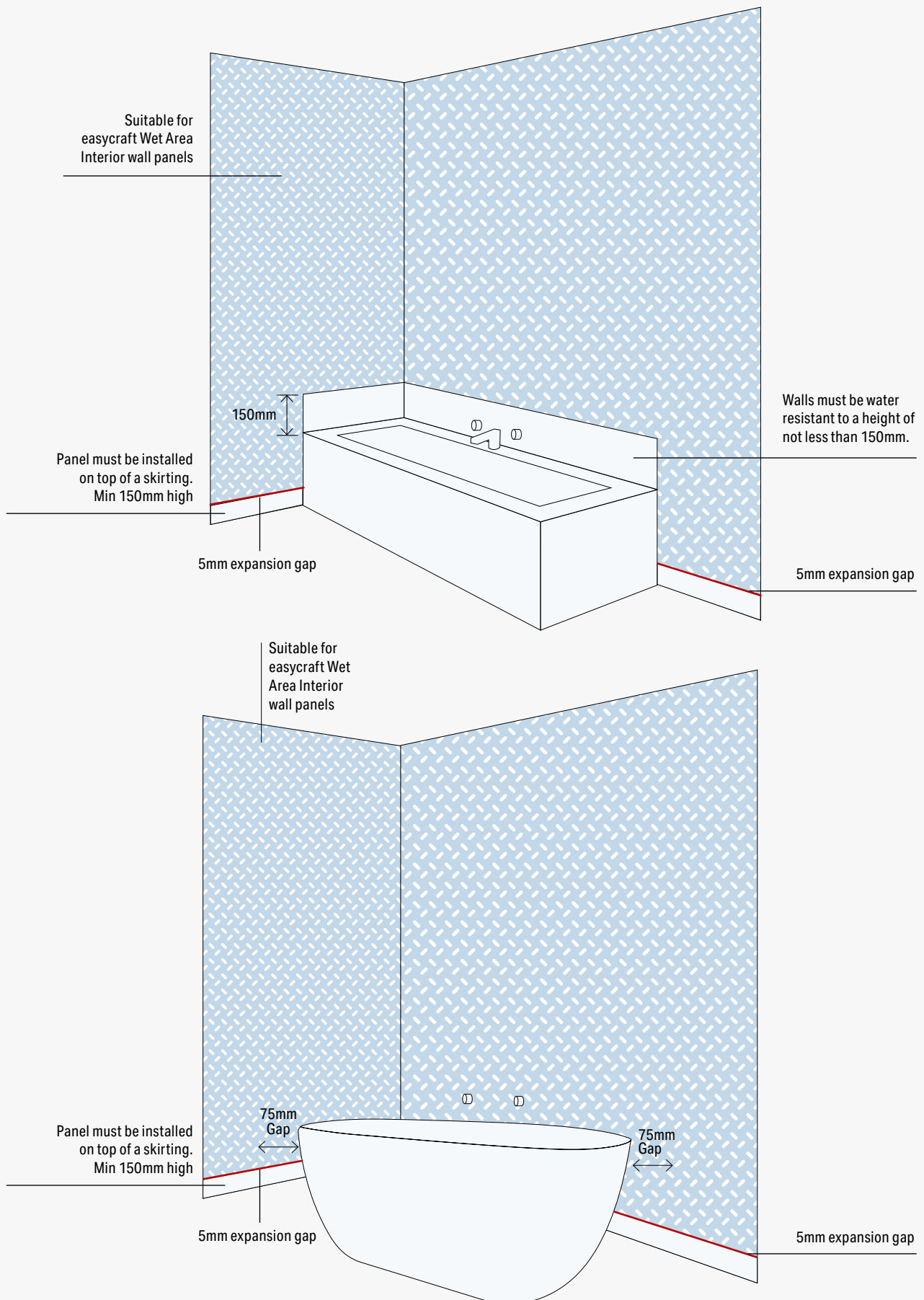
Vanity, Open Shower & Enclosed Shower

Figure 9



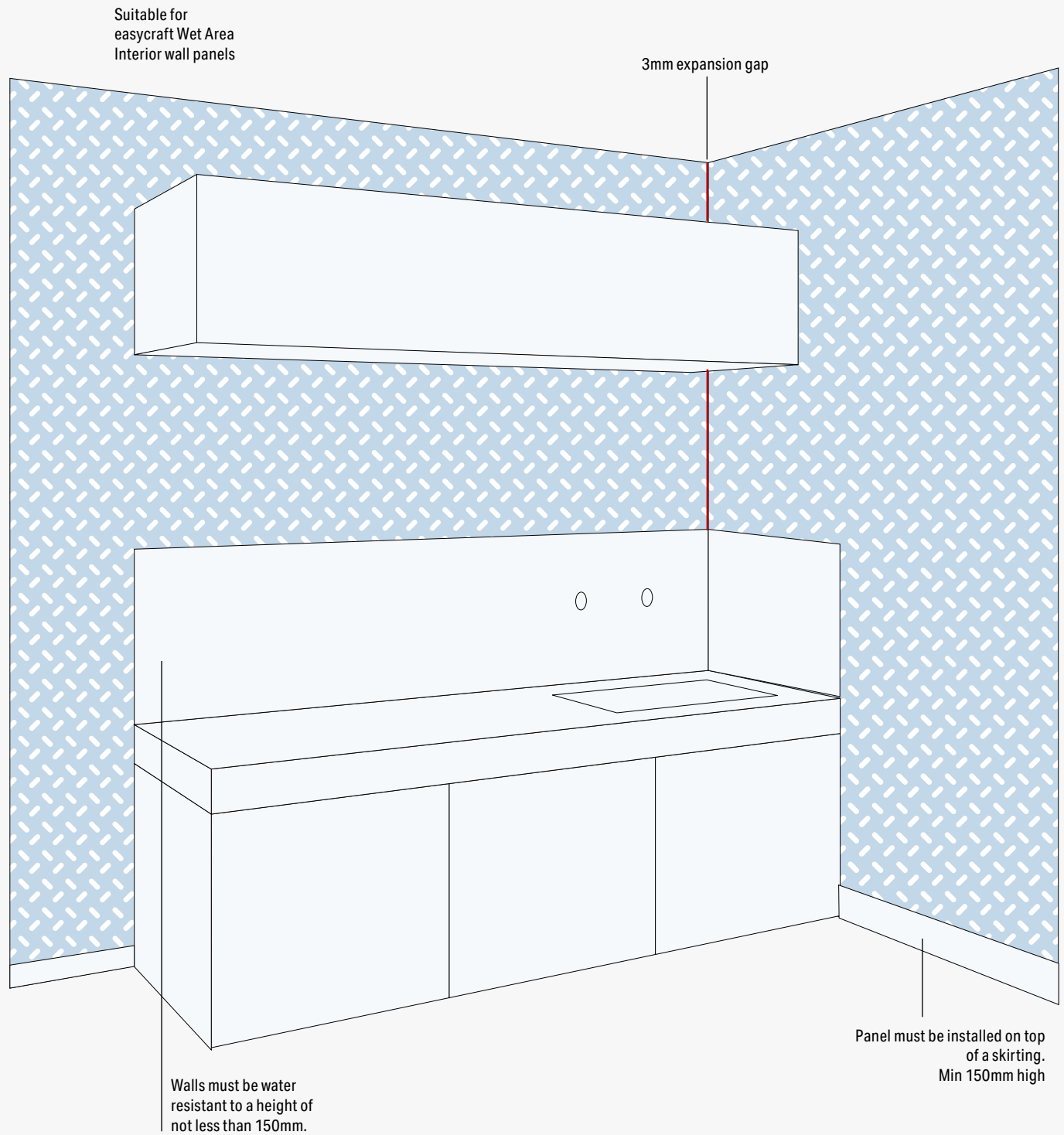
Bath Fixed and Free-Standing

Figure 9



Laundry and Kitchen

Figure 9.1



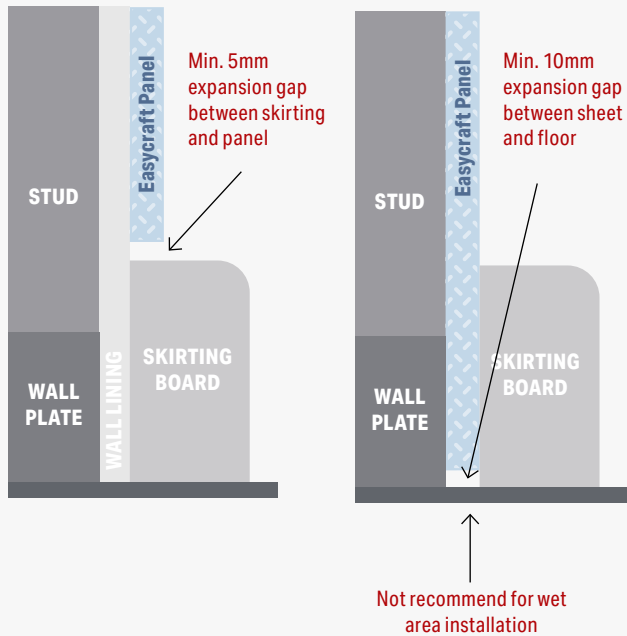
dressed batten or cornice. **Refer to Figure 11**

- Other installation principles are the same as installing onto a timber or steel framed wall or other wall lining

Installation of Mouldings, Cornices, Skirtings & Architraves **Figure 10**

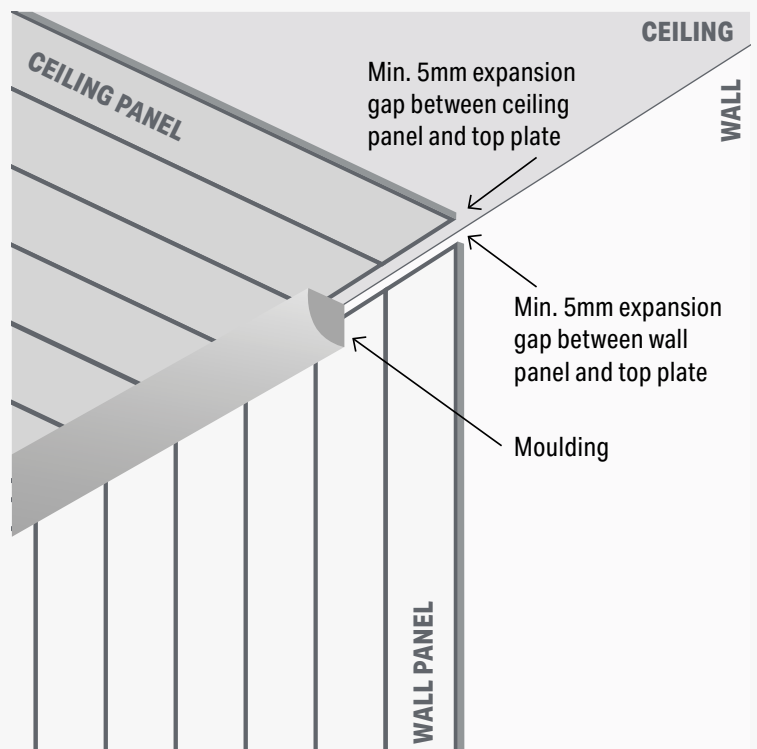
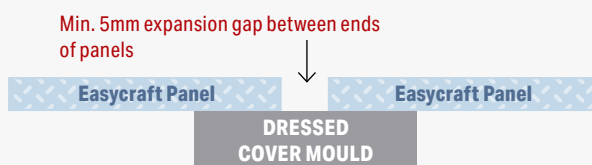
Installation of Mouldings, Cornices, Skirtings & Architraves

Figure 10



Installing Panels End to End

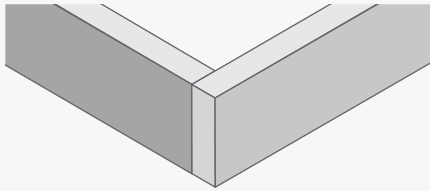
Figure 11



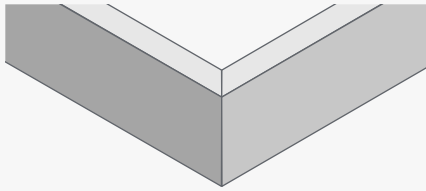
Cornice, Mouldings, Skirting and Architrave Ideas

Figure 10

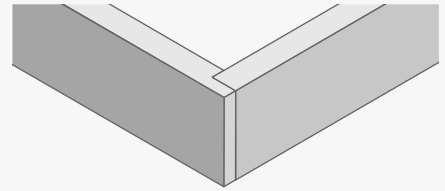
Skirting



Butt

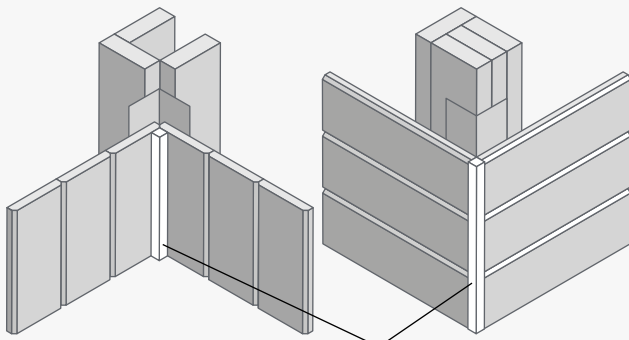


Mitre

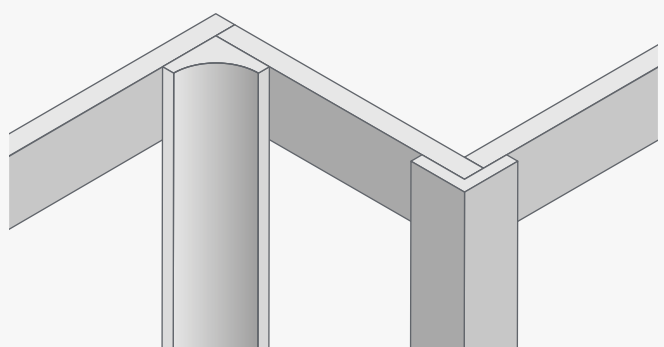


Rebated

Mouldings

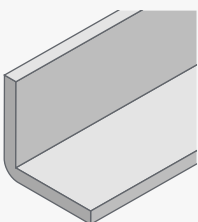
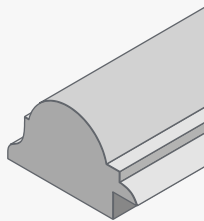


Internal and external corners using DAR Stops

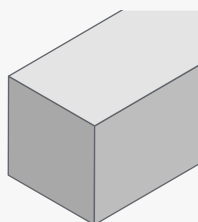


Internal and external corner moulding

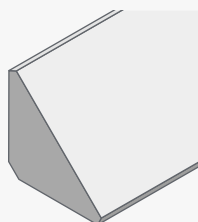
Below are some examples of product found in your local Reseller that may compliment and provide options in finishing off your panel project.



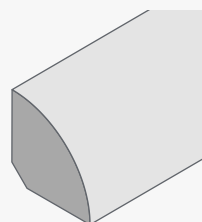
External Corner



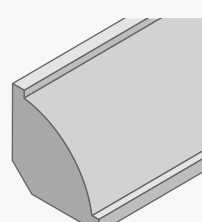
DAR Stop



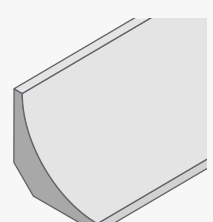
Tri-Quad Corner Moulding



Quad Corner Moulding



Ovolo Corner Moulding



Scotia Corner Moulding

- Apply flexible gap filler to adhere the trim to the panel.
- Use the same nail fixings as when installing onto walls.

Installing near Fireplaces and Heat Sources **Figure 12**

- Special consideration needs to be taken when installing panels near a fireplace or heat source to avoid any potential safety hazards.
- Each manufacturer of a heat source such as an oven, heater or fireplace may have different exclusion zone requirements depending on their method of construction.
- It is our recommendation to follow the manufacturer's installation recommendations in conjunction with Australian and New Zealand Standard 2918.
- The diagrams in our schematic section are examples only of some common exclusion zones.

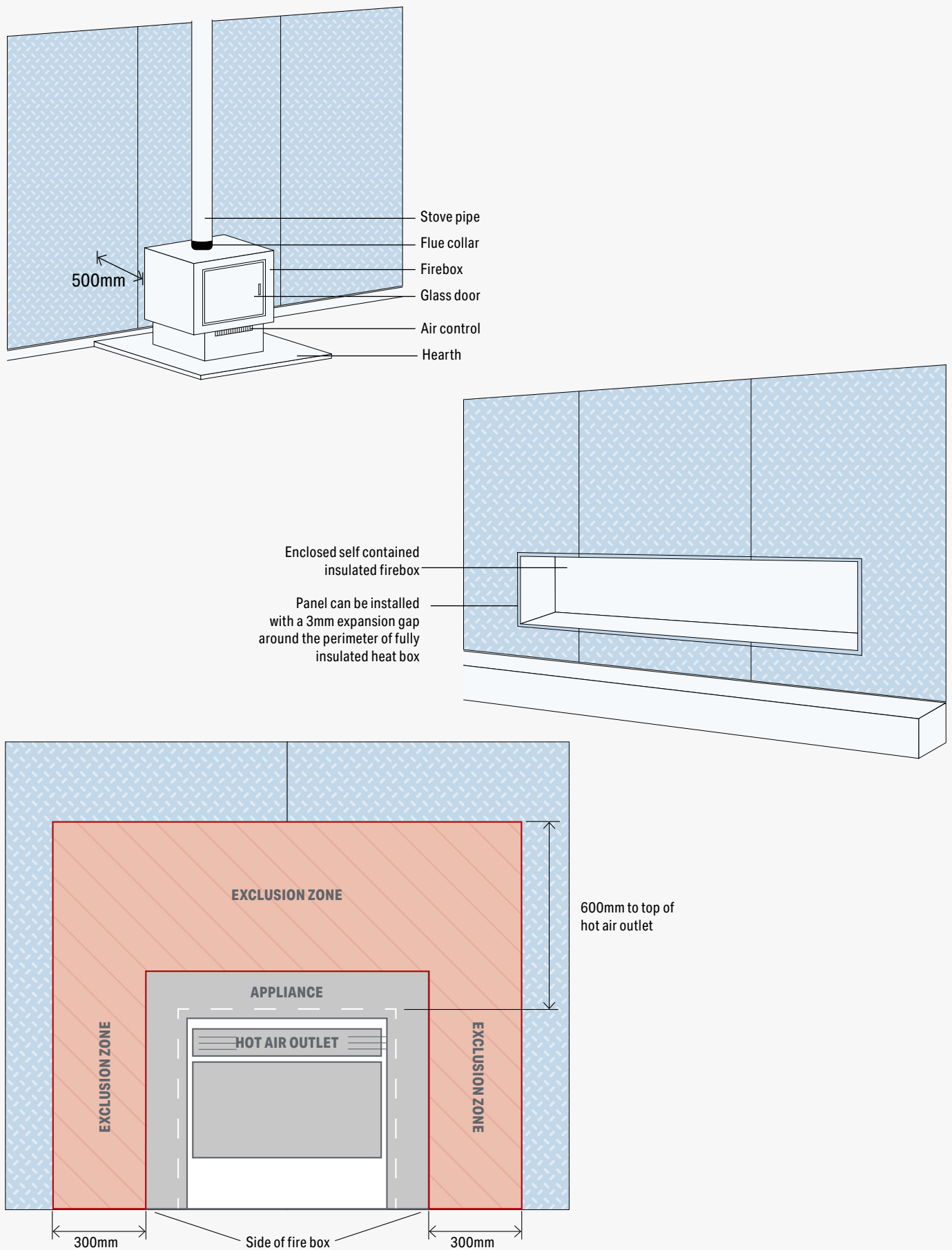
Finishing

Painting

- The surface of the panel should be clean and free from dirt and debris. A light sanding of the surface is recommended to promote adhesion between the primer and top coats.
- After sanding, remove residual dust and debris with a vacuum cleaner and wipe down the wall panels with a clean damp cloth or sponge. Prior to coating check the moisture content of the board with a moisture meter. The moisture level must be below 15% prior to application.
- Oil or acrylic based paints can be used.
- Follow paint suppliers recommendations regarding top paint coats.

Installing around Fireplaces and Heat Sources

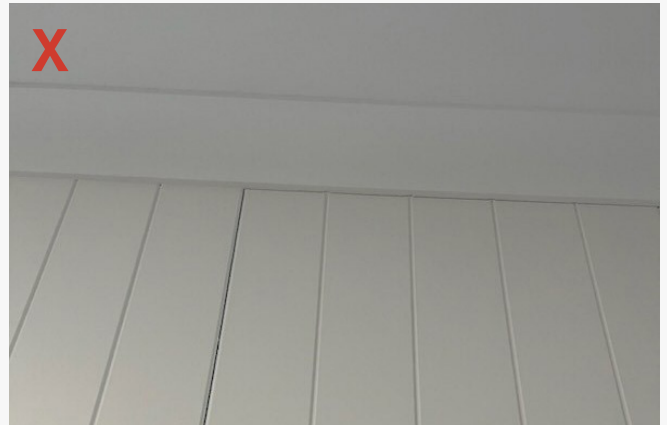
Figure 12



What NOT to do



Panel joins showing when panels are installed end to end with no expansion gap or decorative trim cover



Tongue and groove joint showing due to no flexible paintable sealant being used



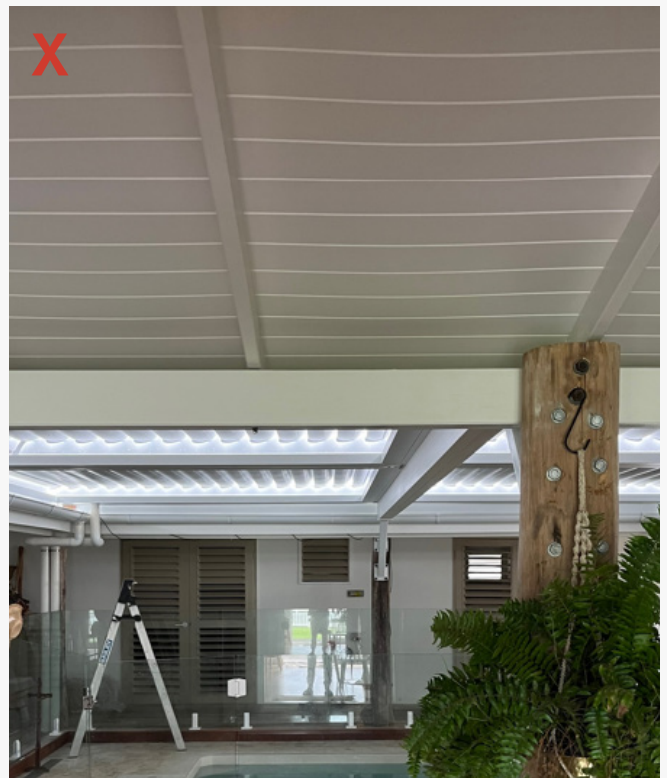
Panel used in a bathroom not installed on top of a skirting resulting in water wicking up the bottom of the panel and damaging it



Panel used in a bathroom not installed on top of the skirting resulting in water wicking up the bottom of the panel and damaging it.



Incorrect storage of Easycraft products, stored outside and wrapped in plastic



Ceiling panels sagging due to supports being wider than recommended 450mm as well as GP being used instead of Semi exterior in a semi exterior application